

1 **Better than bottled water? - Energy and Climate Change Impacts of On-The-**  
2 **Go Drinking Water Stations**

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18 **ABSTRACT**

19 Growing consumption of single-use bottled water has received criticism due to potentially  
20 adverse environmental outcomes. Networks of public-sphere water delivery stations have been  
21 proposed as a sustainable alternative for water consumption on-the-go, yet the life-cycle impacts  
22 of such stations are poorly understood. Here we evaluate the potential energy demand and climate  
23 change impacts of water delivered from a filtered water refill station under various consumption  
24 scenarios and provide a comparison to published results for bottled water. Using a hybrid life-  
25 cycle analysis framework employing physical and economic data, we model the water station's  
26 performance in four locations: Tel-Aviv, Israel; Miami Beach, Florida, USA; London, UK; and  
27 Shanghai, China. We find that the climate change impact of the station is two to six times lower  
28 than those of bottled water and that use phase electricity is the most influential factor in  
29 determining the station's environmental impact. We provide additional observations related to  
30 scaling up such a system and recommendations to realize further gains in eco-efficiency.

31 Keywords: LCA, bottled water, decentralized water systems, water station, water fountain

32

## 33 **1 INTRODUCTION**

34 In the past decade, sales of bottled water and per-capita bottled water use in the US have  
35 grown substantially, reaching 38 billion liters in 2013, with the majority consisting of single-serve  
36 polyethylene terephthalate (PET) bottles (Beverage Marketing Corporation, 2014). The  
37 proliferation of bottled water has raised multiple concerns, ranging from water body pollution from  
38 discarded containers (Jambeck et al. , 2015) to the energy use and greenhouse gas (GHG)  
39 emissions associated with bottle production, transport, and refrigeration (Grady and Younos,  
40 2012). While in developing countries, people are often forced to rely on packaged water because  
41 other alternatives for safe water consumption are scarce (Unicef and Organization, 2014), in the  
42 developed world, people usually have the luxury of choosing between tap and bottled water.

43 Various tactics have been deployed to curb bottled water consumption to reduce potential  
44 environmental impacts, including awareness campaigns and outreach programs or even bans on  
45 bottled water (Nick, 2010, Vince et al. , 2008, Wendy, 2010). However, these strategies neglect  
46 to address some key factors behind bottled water's popularity. For example, municipal water  
47 contamination issues, such as the recent incident in Flint MI, increase public concern regarding  
48 the health and safety of tap water (Ganim and Tran, 2016). Additionally, bottled water is perceived  
49 as having superior taste and quality compared to tap water (Beckman, 2014, Hu et al. , 2011).  
50 Finally, in most cases, bottled water is easily accessible and convenient for consumption,  
51 particularly in public spheres where infrastructure enabling access to municipal water may be  
52 limited or not routinely maintained.

53 To better address consumer demand, municipalities worldwide have planned networks of  
54 water stations, with some offering filtered and even sparkling water (e.g., San Francisco,  
55 California; Bundanoon, Australia). Such water delivery networks are thought to be 'greener' than

56 bottled water by virtue of being a single-use bottled water alternative, but this conclusion lacks a  
57 strong empirical basis. Because water refill stations require infrastructure development and  
58 additional energy and material inputs for routine operations and maintenance, their full life cycle  
59 impacts must be examined to enable a comparison with bottled water. To date, most analyses of  
60 environmental impacts of bottled water consumption focus on comparing bottled and household  
61 tap water (Barrios et al. , 2008, Botto et al. , 2011, Daniels and Popkin, 2010, Dettling et al. , 2010,  
62 Dettore, 2009, Franklin Associates, 2009, Friedrich, 2002, Friedrich et al. , 2009a, b, Jungbluth,  
63 2006, Nessi et al. , 2012, Parker et al. , 2009, Tarantini and Ferri, 2003, Vince, Aoustin, 2008) with  
64 only few studies focusing on other public-sphere water supply alternatives such as water fountains  
65 or refill stations (Nessi, Rigamonti, 2012, Torretta, 2013).

66         The growing concerns with bottled water, coupled with the dearth of environmental  
67 performance data for the drinking water station alternative, warrant further examination to  
68 facilitate private- and public-sector decision making and systematically evaluate respective  
69 environmental claims. The objectives of this study are twofold: first, we evaluate the cumulative  
70 energy demand and potential climate change impacts of filtered water delivered from a public-  
71 sphere water refill station using a hybrid life cycle (LCA) approach. We model the performance  
72 of a commercially-available (Woosh) filtered water station's in several locations under different  
73 consumption scenarios. To explore the influence of the various model components and sources of  
74 uncertainty, we perform a sensitivity analysis to isolate the factors that most substantially impact  
75 our results (see section 4.2). Next, we compare the Climate Change (CC) impact of water delivery  
76 from the examined station to an average of bottled water delivery systems as calculated by Fantin  
77 et al. (2014). We conclude by discussing the impacts of scaling up consumption of water from  
78 Woosh stations.

## 79 **2 CASE STUDY: THE WOOSH SATTION**

80 The Woosh water station provides chilled or room temperature water for refill on-the-go, with an  
81 option to rinse and sanitize the drinking container prior to filling. The water (drawn directly form  
82 the municipal water system), is filtered and treated by ozone, and then chilled. Consumers  
83 control the station via a touch screen that presents filling volume options (150 mL-1000 mL) and  
84 the container rinsing option (bottles are first rinsed with ozone and then with filtered water).  
85 Excess water (form spillage or rinsing) is collected through the drain and re-enters the station's  
86 water filtration and treatment cycle. For payment, consumers can either register with the  
87 company and pay using a pre-paid chip or use a credit card. The consumer cost varies depending  
88 on infrastructure and operational costs, but for example, in Miami-Beach Florida, refill rates  
89 range from \$0.35-\$0.8 depending on volume, with local residence entitled to up to 30% discount  
90 (City of Miami Beach., 2016).

91

## 92 **3 MATERIALS AND METHODS**

### 93 **3.1 Goal and scope**

94 We use LCA to evaluate the environmental performance of water delivery from a water  
95 filtration station located in a public area. The energy demand and global warming impact of placing  
96 the station in four locations are quantified: Tel-Aviv, Israel; Miami-Beach, Florida, USA; London,  
97 UK; and Shanghai, China. These locations were principally chosen to model variable electricity  
98 generation mixes.

99 Previous studies have shown that consumer behaviour during the use phase could  
100 significantly impact results of LCAs (Polizzi di Sorrentino et al. , 2016). However, given the

101 emergent nature of the drinking water stations predicting exact consumer usage patterns is  
102 challenging. Thus, to account for a range of potential water consumption patterns at the Woosh  
103 station, multiple scenarios were modeled. First, daily volumetric water consumption was varied  
104 from 40 to 150 L/day in 5 liter increments. Second, scenarios with cooled (7-12 °C) and room  
105 temperature water were examined. The combination of these two factors is expected to cover the  
106 reasonable range of consumer use.

107           The wide range and incremental nature of the scenarios modeled helps reveal the conditions  
108 under which eco-efficiency are optimized.

### 109 3.1.1 Functional unit and system boundaries

110 **We define the functional unit as 1L of water delivered to the consumer in each of the four**  
111 **modeled locations. Our analysis includes a cradle to grave assessment of a Woosh water**  
112 **station (from raw material acquisition to end of life, see**

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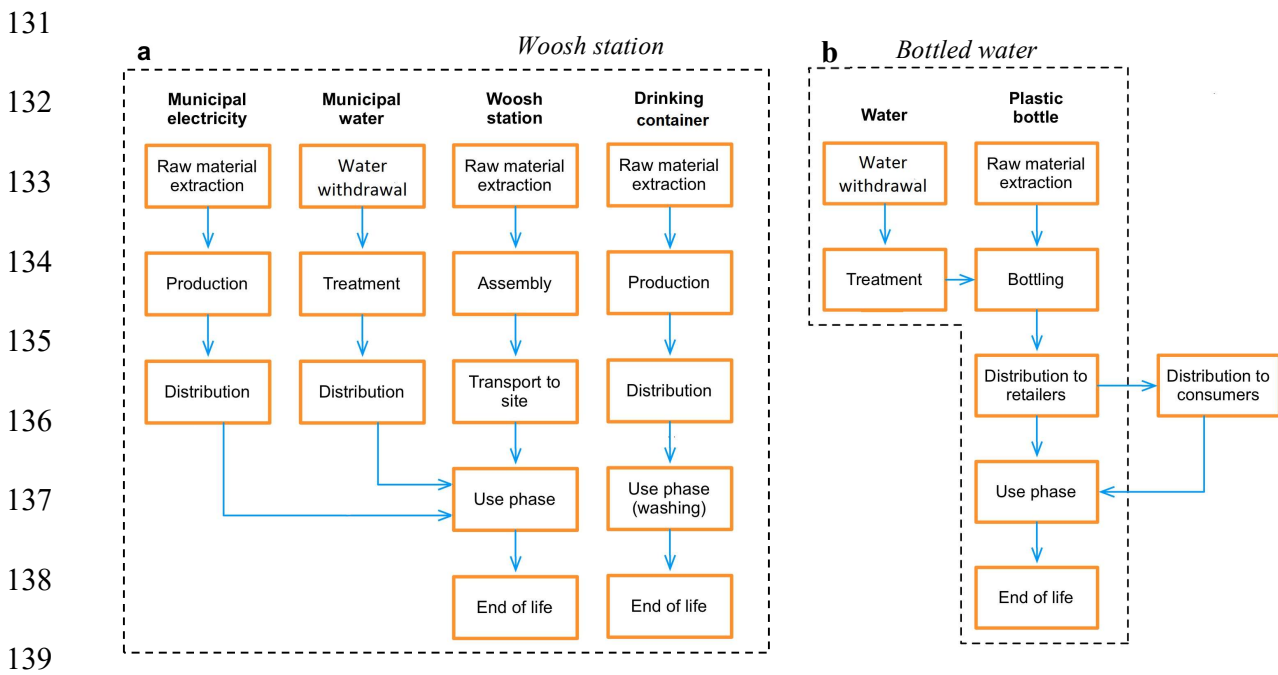
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119           Figure 1a), including production, transportation, assembly, transport to final destination,  
120 installation, use phase requirements, (i.e., routine maintenance, water and electricity consumption,  
121 and part replacements), and end-of-life (EoL) management.

122 Consumers in all scenarios are assumed to already have a refillable drinking container, and  
 123 a single container type was selected for analysis. Although reusable drinking containers are  
 124 available on the market in various sizes and materials of construction, we assumed the container  
 125 to be a 600 mL aluminum container, which was found to have the greatest environmental impacts  
 126 in a study comparing various containers (Franklin Associates (2009). In addition to energy and  
 127 GHG related to production, transport and EoL (as adopted from (Franklin Associates (2009), we  
 128 also include resources required for washing the reusable container (water and energy). As the water  
 129 stations are intended to deliver water to consumers ‘on-the-go’, it is assumed that no special  
 130 consumer transport is required to reach the refill station.



140 **Figure 1: System boundaries of the (a) Woosh station and (b) bottled water.**

141 3.1.2 Modeling framework

142 Process-based LCA is a method to quantify the entire life cycle environmental impacts of  
 143 various products, systems or services from cradle to grave and accounts for all inputs required for

144 production, assembly, transportation, use, maintenance, and disposal/treatment and EoL. LCA is  
145 composed of four general steps: goal and scope, inventory analysis, impact assessment and  
146 interpretation. Environmental input-output (EIO) LCA consists of an economy-wide matrix that  
147 allocates environmental impacts (e.g. resource use, air emissions, waste production, etc.) in  
148 proportion to economic activity. The impacts of any product or service in the economy are  
149 determined by summing all costs related to its direct and indirect inputs throughout the supply  
150 chain (Hendrickson et al. , 1998, Joshi, 1999, Matthews and Small, 2000).

151 In cases where process-based data for major components of the water station used was  
152 unavailable, we relied on monetary data to estimate environmental impacts, augmenting process-  
153 based LCA with EIO-based LCA (Bilec et al. , 2006). As such, our analysis here is a hybrid LCA,  
154 which combines data from several sources to reach the final goal of the assessment.

## 155 **3.2 Life cycle inventory**

156 We first describe the main data sources and databases used to set up the life cycle inventory  
157 for providing 1L of water to the consumer and then continue to give a brief description of the  
158 different life stages. We close this section by elaborating on the electricity and municipal water of  
159 the different locations modeled. Table 2 summarizes the LCI data for the Woosh station's  
160 production and Table 3 summarizes the LCI data for the use and EoL phases at the various  
161 modelled locations.

### 162 **3.2.1 Data sources and databases for the life cycle of a Woosh station**

163 Inventory data for the production and use phase (including part replacement and  
164 maintenance) for the water station were collected from the Woosh Company in a series of  
165 interviews and e-mail correspondence between May and September 2013. The main data sources  
166 include system drawings, technical specifications, photos and a detailed inventory list. The



167 inventory list contained key data on the water station parts and components including material  
168 weight and composition, life span, and specific manufacturing locations.

169 The hybrid LCA model including both process and EIO inventory data was built using  
170 SimaPro 8.1 software. Average European values (RER) of the ecoinvent database (v. 2.2) were  
171 used as proxies for the assembly of the Woosh station in absence of specific data. In our model we  
172 use 2002 EIO tables for the US by converting current costs into 2002 US\$. We base our  
173 calculations on the US data even though some components are produced in China, since the US-  
174 EIO models are considered more detailed and reliable than those currently available for the  
175 Chinese economy (Murray et al. , 2008).

### 176 3.2.2 Production

177 The station's parts and components are manufactured in various locations globally (China,  
178 Taiwan, the EU, the US, and Israel). It is assumed that they are then shipped to the Woosh factory  
179 in Petach Tikva Israel (via the port of Haifa) for partial assembly. Once partial assembly is  
180 completed, the station is transported to its final destination where it is installed on top of a concrete  
181 foundation, and connected to the municipal water and electricity systems on site (see Figure SI-1  
182 for a photo of the Woosh station and dimensional specifications). Our model assumed that all long  
183 haul domestic transport (over 100km) was done by rail, domestic short haul transport was done by  
184 lorry, and international transport by container ship to the closest industrial harbour.

### 185 3.2.3 Part replacement and maintenance

186 The life span of each component of the Woosh station was estimated based on the official  
187 producer declarations. It is assumed that parts replacement occurs at these intervals and that all  
188 parts are replaced by newly-produced ones. The maximum life span of the station as a whole (and

189 subsequently all the more durable components) is assumed to be 10 years. See Table 2 for a  
190 detailed summary of all components and parts.

191 Based on data collected from the pilot period in Tel Aviv, a technician visits each station once  
192 every two weeks. Even though the technician could potentially service more than one location per  
193 trip, it is assumed that every trip covers one station only.

#### 194 3.2.4 Use-phase electricity and water

195 Use-phase electricity consumption was estimated based on data from a power consumption  
196 test conducted in September 2013 simulating extreme conditions (i.e. high outdoor temperatures  
197 and intensive station usage). For each of the four locations, the electricity provision process was  
198 modelled based on the specific electricity generation fuel mix of the region. For Tel-Aviv, the unit  
199 process was constructed by adjusting the average German electricity generation process according  
200 to the local specific energy generation mix (IEA, 2016b). A similar approach was adopted to model  
201 the electric grid in Miami Beach, London, and Shanghai using the average Florida, UK, and China  
202 energy mixes respectively (DECC, 2016, EIA, 2016, IEA, 2016a). See Table SI-2 for a comparison  
203 of the average energy mixes of the four locations.

204 Total water consumption includes water delivered to consumers and the additional water  
205 required for container washing (0.01L/wash). To account for spillage or misuse by consumers, we  
206 add a general loss factor of 5% of total water usage. See Table 1 for an example of electricity and  
207 water consumption for three representative consumption scenarios.

208 To account for the high share of seawater desalination in Israel's municipal water mix  
209 ( $\approx 50\%$ ), the average European tap water process (RER) was adjusted to include the additional  
210 energy requirements of the Israeli system (3.5 kWh/m<sup>3</sup>)(Tenne, 2010). Other locations are  
211 modelled using the average EU tap water process.

212 3.2.5 End of life management

213 Since recycling rates of electronic equipment are relatively low, EoL management of the  
214 Woosh station was conservatively assumed to be landfilling, and modelled on the basis of  
215 landfilling costs at each location (converted to 2002 US dollars) using EIO tables (see Table 3).

216

217 **Table 1 : Example of electricity and water for different consumption scenarios**

<b>Total volume of drinking water consumed/day</b>	<b>40L</b>	<b>75L</b>	<b>150L</b>
Total water consumed L/day (including bottle wash and loss)	43	80	161
<b>Cooling</b>			
total electricity consumed (kWh/day)	3.78	4.00	4.49
Electricity consumed per use (kWh/L)	0.094	0.053	0.030
<b>No cooling</b>			
total electricity consumed (kWh/day)	1.27	1.49	1.98
Electricity consumed per use (kWh/L)	0.032	0.020	0.013

218

219 **Table 2: Woosh station life cycle inventory - Production**

Life stage	Inventory	life span (yeas)	Materials and Processes	Data source
<b>Production</b>	Frame	10	Stainless steel, steel, PET rigid foam	ecoinvent 2.2; EU Average
	Inner body (water tanks)	10	High grade stainless steel	ecoinvent 2.2; EU Average
	Pipes		HDPE, PVC, PVDF	Industry data 2.0; ecoinvent 2.2
	Foundation	10	Concrete	ecoinvent 2.2, CH data
	Computer	5	Sector - Electronic computer manufacturing (334111)	2002 US EIO
	Router	10	Sector – telephone apparatus manufacturing (334210)	2002 US EIO
	Electronics (adaptors, wires, etc.)	10	Electronic capacitor, resistor, coil, transformer, and other inductor manufacture (33441A)	2002 US EIO
	Sensors, pumps and misc.	5-10 depending on component	Totalizing fluid meters and counting devices (334514); Industrial process variable instruments (334513); Pump and pumping equipment manufacturing (333911); Other electronic component manufacturing (334419)	2002 US EIO
	Water treatment	filters-0.5; Ozone Generator-3; Reverse Osmosis-3	Other commercial and service industry machinery manufacturing (333319); Carbon and graphite product manufacturing (335991)	2002 US EIO
	Cooling system	10	Air conditioning, refrigeration, and warm air heating equipment (333415)	2002 US EIO
Transportation		Transport, freight, rail. Container ship ocean; technology mix, 27.500 dwt payload capacity; Small lorry transport, Euro 0, 1, 2, 3, 4 mix, 7.5 t total weight, 3.3 t max payload RER S	ecoinvent, 2.2	

220

221 **Table 3 : Woosh station life cycle inventory – Use and End of Life by location**

Life stage	Inventory	Materials and Processes	Data source
<b>Tel-Aviv Israel</b>			
Use	Water	Tap water, at user + an additional 3.5 Kwh/cubic meter to account for desalination energy requirements typical for Israel	ecoinvent, 2.2; EU average
	Maintenance	transport of technician to site- scooter, assuming 50km total per bi-weekly visit to station	ecoinvent 2.2 , CH data
	Electricity	Electricity, low voltage, at grid, DE process adjusted to represent average electricity generation mix in Israel in 2013	ecoinvent 2.2 ; DE average
	Part replacement	Sector - Electronic computer manufacturing (334111); Pump and pumping equipment manufacturing; Carbon and graphite product manufacturing (335991) ; Transport, freight, rail,	2002US EIO
	parts transport	Container ship ocean; technology mix, 27.500 dwt pay load capacity; Small lorry transport, Euro 0, 1, 2, 3, 4 mix, 7,5 t total weight, 3,3 t max payload RER S; distance calculated from production origin to the center of Tel-Aviv using a combination of transport modes	ecoinvent, 2.2 EU average
EoL	End of life	Sector - waste management and remediation services (562XX), at 100 Shekels/tonne	2002US EIO
<b>Miami beach FL</b>			
Use	Water	Tap water, at user	ecoinvent, 2.2; EU average
	Maintenance	transport of technician to site- scooter, assuming 50km total per bi-weekly visit to station	ecoinvent 2.2 , CH data
	Electricity	Electricity, low voltage, at grid, US process adjusted to represent average electricity generation mix for Florida in 2014	ecoinvent 2.2 ;U.S average
	Part replacement	Sector - Electronic computer manufacturing (334111); Pump and pumping equipment manufacturing; Carbon and graphite product manufacturing (335991) ; Transport, freight, rail,	2002US EIO
	parts transport	Container ship ocean; technology mix, 27.500 dwt pay load capacity; Small lorry transport, Euro 0, 1, 2, 3, 4 mix, 7,5 t total weight, 3,3 t max payload RER S; distance calculated from production origin to the center of Miami-Beach using a combination of transport modes	ecoinvent, 2.2; EU average
EoL	End of life	Sector - waste management and remediation services (562XX), at \$50/tonne	2002US EIO
<b>London, UK</b>			
Use	Water	Tap water, at user	ecoinvent, 2.2; EU average
	Maintenance	transport of technician to site- scooter, assuming 50km total per bi-weekly visit to station	ecoinvent 2.2; CH data
	Electricity	Electricity, low voltage, at grid, GB process adjusted to represent average electricity generation mix for the UK in 2015	ecoinvent 2.2 ; GB average
	Part replacement	Sector - Electronic computer manufacturing (334111); Pump and pumping equipment manufacturing; Carbon and graphite product manufacturing (335991) ; Transport, freight, rail,	2002US EIO
	parts transport	Container ship ocean; technology mix, 27.500 dwt pay load capacity; Small lorry transport, Euro 0, 1, 2, 3, 4 mix, 7,5 t total weight, 3,3 t max payload RER S; distance calculated from production origin to the center of London using a combination of transport modes	ecoinvent, 2.2; EU average
EoL	End of life	Sector - waste management and remediation services (562XX), at 76 pounds/tonne,	2002US EIO
<b>Shanghi, china</b>			
Use	Water	Tap water, at user	ecoinvent, 2.2; EU average
	Maintenance	transport of technician to site- scooter, assuming 50km total per bi-weekly visit to station	ecoinvent 2.2 , CH data
	Electricity	Electricity, low voltage, at grid, CN process adjusted to represent average electricity generation mix in shanghi 2014	ecoinvent 2.2 ;CN average
	Part replacement	Sector - Electronic computer manufacturing (334111); Pump and pumping equipment manufacturing; Carbon and graphite product manufacturing (335991) ; Transport, freight, rail,	2002US EIO
	parts transport	Container ship ocean; technology mix, 27.500 dwt pay load capacity; Small lorry transport, Euro 0, 1, 2, 3, 4 mix, 7,5 t total weight, 3,3 t max payload RER S; distance calculated from production origin to the center of Shanghai using a combination of transport modes	ecoinvent, 2.2; EU average
EoL	End of life	Sector - waste management and remediation services (562XX), at \$10/tonne	2002US EIO

222

### 223 **3.3 Life cycle impact assessment**

224 The environmental impact categories used in our analysis are Cumulative Energy Demand  
225 (CED) and global warming impact (GW) over 100 years using the IPCC 2007 framework. Previous  
226 work has shown that results for CED are highly correlated with those of several other major impact  
227 categories and reflect the relative contribution different processes or components make to the  
228 overall impacts assessed (Ashby, 2012, Huijbregts et al. , 2006). Therefore, CED was chosen as a  
229 proxy indicator for environmental impact. Using global warming impact indicator was chosen to  
230 enable comparison with previously-published work on bottled water that commonly report results  
231 in greenhouse gas equivalent units. However, to make our work more comparable with future  
232 studies, we also provide results for a range of additional impact categories in the supplementary  
233 information (see Table SI-1).

## 234 **4 RESULTS**

### 235 **4.1 Environmental impacts of the Woosh station**

236 Our analysis shows that over a 10-year period overall CED and GW range from 105.4 –  
237 281.4 GJ and 4.8–25.9 tonnes CO<sub>2</sub>-eq, respectively, reflecting the maximal range provided by the  
238 40 L/d no-cooling scenario and a 150 L/d with cooling scenario and the different locations  
239 modeled. On a per liter basis, CED and GW ranged between 0.27 MJ/L -1.62 MJ/L and 0.012 kg  
240 CO<sub>2</sub>-eq/L - 0.15 kg CO<sub>2</sub>-eq/L, with the magnitude depending on the consumption and cooling  
241 scenario (for 150 L/day no-cooling and 40 L/day with cooling respectively), and the electricity  
242 generation mix, (see Table for a summary of results by consumption scenario and location).

243 As Figure 2 depicts, the station's per-liter resource use and climate change impacts  
244 decreases as daily consumption volume increases. Since the actual filling and cleansing operations  
245 require an incremental addition to the baseline inputs (i.e. production, maintenance and standby  
246 mode electricity) dividing overall burdens by higher daily consumption volumes (to obtain results  
247 on a per liter basis) results in an exponentially-declining curve.

248 Figures 2a and 2b depict the relative contribution of the various factors (including  
249 production, routine maintenance, use-phase electricity etc.) to the overall CED in Tel-Aviv. For  
250 all consumption scenarios, use-phase electricity is the most prominent contributor for both the  
251 cooling (Figure 2a) and non-cooling (Figure 2b) options associated with over 50% of overall  
252 energy demand. These results suggest that the added burden of erecting new infrastructure is  
253 negligible compared to the requirements incurred during the use phase, and specifically electricity  
254 consumption. As expected, serving water at room temperature is more energy efficient than  
255 delivering chilled water, explaining the differences between the curves in Figures 2a and 2b.

256 Figures 2c and 2d portray the potential GW impacts per consumption scenario in the  
257 different locations modeled. Similar to the CED results, higher consumption rates and no-cooling  
258 result in lower GW impacts compared to low consumption and cooling scenarios. In addition, the  
259 station's overall GW performance varies, and could be almost two times worse when connected to  
260 a carbon-intensive grid such as the one in Shanghai compared to a 'cleaner' grid such as the one  
261 in London. These results demonstrate that the environmental impact associated with the water  
262 station is highly sensitive to a country's electricity production fuel mix.

263 **Table 4. Overall and per liter results for high and low consumption scenarios by location**

	<i>L/day</i>	<b>No cooling</b>				<b>With cooling</b>			
		<i>over 10 years</i>		<i>per Liter delivered</i>		<i>over 10 years</i>		<i>per Liter delivered</i>	
		<i>MT CO<sub>2</sub>-eq</i>	<i>GJ</i>	<i>kg CO<sub>2</sub>-eq/L</i>	<i>MJ/L</i>	<i>MT CO<sub>2</sub>-eq</i>	<i>GJ</i>	<i>kg CO<sub>2</sub>-eq/L</i>	<i>MJ/L</i>
Shanghai	40	8.85	109.60	0.061	0.75	21.83	235.80	0.15	1.62
	150	12.89	154.71	0.024	0.28	25.88	280.91	0.05	0.51
Tel-Aviv	40	7.00	109.49	0.048	0.75	15.84	229.38	0.11	1.57
	150	10.52	161.52	0.019	0.30	19.36	281.40	0.04	0.51
Miami	40	6.00	109.44	0.041	0.75	13.10	234.23	0.09	1.60
	150	8.35	153.69	0.015	0.28	15.46	278.48	0.03	0.51
London	40	4.76	105.38	0.033	0.72	9.34	222.24	0.06	1.52
	150	6.40	147.55	0.012	0.27	10.99	264.41	0.02	0.48

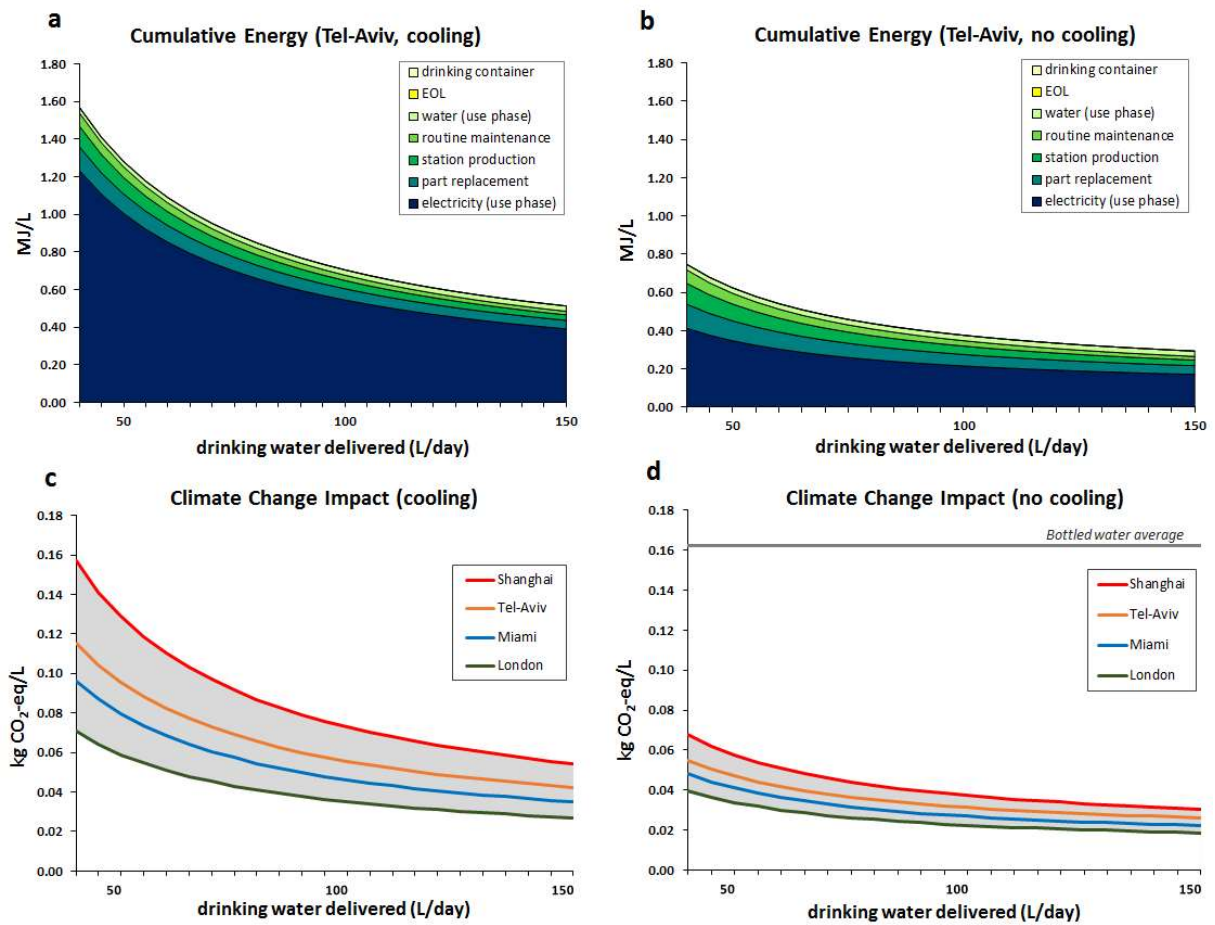
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269 **Figure 2. Woosh station per liter CED and GHG emissions as a function of water volume consumed**  
 270 **daily for cooled (panels a,c) and room temperature (panels b,d) scenarios. In the CED cases (panels**  
 271 **a,b) the colored layers represent each component's contribution to overall energy demand in**  
 272 **ascending order. In the GHG cases (panels c,d) the gray area represents GHG emissions range**  
 273 **when connecting to various electricity grids with different GHG efficiency levels – Israeli grid**  
 274 **(orange), Chinese grid (red), average US grid (blue) and average EU grid (green). Bottled water's**  
 275 **average GHG emissions per L are shown in gray (harmonized value for non-cooled bottles**  
 276 **transported 100 km) in panel d.**

## 277 **4.2 Sensitivity analysis**

278 A sensitivity analysis was performed on parameters that were expected to significantly  
279 impact results. As mentioned previously use-phase electricity was responsible for over 50% of  
280 CED and CC impacts in all locations. Since transport of parts was not substantial, the variance in  
281 results between the four locations is driven by the difference in electricity generation fuel mix.  
282 This suggests that results are highly sensitive to electricity production and provision.

283 Another concern was that the additional energy demand of a network of water stations may  
284 influence peak electricity demand, thus changing the electricity generation landscape. Therefore,  
285 we examined what impact, if any, a high degree of water station use could have on total energy  
286 demand in Israel. We found that if the daily amount of water consumed from the water station  
287 network was equal to the amount of daily bottled water consumption (827,500 L), and all water  
288 was delivered cooled and within the hour of peak electricity demand in Israel, the required  
289 electricity would be about 113MWh, or less than 1% of daily peak demand of 11,530MW  
290 (Ministry of National Infrastructure Energy & Water Resources, 2015).

291 To examine whether the unique water mix in Israel has a substantial bearing on the results,  
292 we conducted a sensitivity analysis by substituting Israel's desalination-adjusted water mix with  
293 the average Swiss tap water provision process. when examining water-quality impact categories  
294 (water depletion, freshwater ecotoxicity, and freshwater eutrophication), we found no substantial  
295 difference in the results between the two models. For energy however, the additional energy  
296 required for the production a of liter of desalinated water, accounted for x-y% of over all CC  
297 related impact and xx MJ. requirements of desalination ranged between 4%-30%

### 298 **4.3 Woosh stations vs. bottled water**

299 Although water delivery stations such as Woosh are commonly seen as ‘greener’ than  
300 bottled water, only a few studies have compared the two delivery systems ‘head to head’. Thus, in  
301 this section we begin by assessing the average climate change impact associated with bottled water  
302 based on a review of LCAs published in academic and professional literature. We then proceed to  
303 compare our LCA results for the Woosh station to those of an ‘average’ bottle of water.

304 Reported greenhouse gas emission factors from bottled water range from 0.1 kg CO<sub>2</sub>-eq/L  
305 to 0.5 kg CO<sub>2</sub>-eq/L, but the disparity can be partially attributed to non-uniformity in analytical  
306 approach. Variable functional units, system boundaries, assumption regarding transport distance,  
307 and other parameters, with the higher values representing scenarios that include refrigeration, high  
308 energy-intensive treatment, and/or long distance transport all likely influenced the range of  
309 reported emission values (Botto, 2009, Dettling, Tatti, 2010, Dettore, 2009, Fantin, Scalbi, 2014,  
310 Franklin Associates, 2009, Jungbluth, 2006, Nessi, Rigamonti, 2012, Nestlé Waters, 2010). In light  
311 of the variable results for bottled water in the literature, we compare our results for the water station  
312 to an ‘average bottled water system’, presented by Fantin, Scalbi (2014).

313 In their paper Fantin, Scalbi (2014) report a generic method for performing a meta-analysis  
314 of LCA studies through a harmonization of various system boundaries (see

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321 Figure 1b) and key assumptions. Their generic methodology is based on an iterative six  
322 steps approach, which main steps include choosing appropriate studies, identifying leading  
323 parameters (system boundaries, functional units, assumptions, allocations, etc.) and harmonizing  
324 them into a uniform set. In the case of bottled water, for example, differences in functional unit  
325 and transportation distances can explain a large share of the variance in results. Therefore, to derive  
326 an average result, they adjust the different models to represent a uniform functional unit of 1L of  
327 water, a transport distance of 100 km between producer and retailer (in a truck with average load),  
328 and a non-cooled scenario. The results of the harmonized average is 0.16 kg CO<sub>2</sub>-eq ± 0.009 kg  
329 CO<sub>2</sub>-eq (see Figure 2c).

330 In comparison to our LCA results, this value is approximately two to six times greater than the  
331 potential GW of 1L delivered from the water station for the highest impact found (40L/day in  
332 Shanghai) and lowest impact found (150L/day in London), respectively.

## 333 **5 DISCUSSION**

334 The life-cycle impacts of the Woosh station are governed mostly by its use-phase inputs.  
335 Specifically, the electricity consumed during operation accounts for the vast majority of overall  
336 CED and GW impacts. Across multiple scenarios and locations, the results demonstrate that the  
337 consumption of water from the Woosh station has lower GW impacts than bottled water (when

338 served at room temperature). Thus, the potential benefits from the water stations depend on how  
339 much bottled water will be replaced in practice. In terms of cost, purchasing water from the  
340 stations is expected to be less expensive than bottled water in many cases, but more expensive than  
341 municipally-provided water. Although location-specific variables will impact system-wide costs  
342 (e.g., utility hook-ups, design, permitting, installation, and ongoing maintenance), a recent  
343 example in Miami Beach shows a cost to consumer for a 0.6-L refill of chilled, filtered water is  
344 approximately 70% less than an average-priced bottle of water (City of Miami Beach., 2016).

345         The substitution rates between bottle refills and the purchase of bottled water may be  
346 difficult to assess in light of many influencing factors (e.g., cost, consumer preference, potential  
347 rebound effects, etc.). However, a simple calculation is useful to understand the scale of potential  
348 impacts. In 2010, 302 million liters of bottled water were sold in Israel. Substituting only 10% of  
349 these sales by water from Woosh stations would result in a reduction of approximately 3,850-4,500  
350 tonnes of CO<sub>2</sub>-eq annually (for average consumption of 40 L/day and 150 L/day at room  
351 temperature respectively). This reduction would be equivalent to taking approximately 2,000-  
352 2,700 cars off of the road each year (assuming 130 gCO<sub>2</sub>-eq/km and 15,000 km/year).

353         Substituting bottled water for water delivered from water stations could also reduce the  
354 amount of plastic waste. Although PET is one of the most valuable and commonly recycled  
355 polymers, collection rates in many developed countries remain relatively low. For example,  
356 estimates suggests that in the US less than 40% of single-serve PET water bottles were recycled  
357 in 2014 (IBWA, 2016). Yet even if an unrealistic goal of 100% recycling rate was achieved  
358 globally, the recycling process would still require additional energy and material inputs, and will

359 likely incur leakage of materials and material downgrade. In addition, substituting single-serve  
360 water bottles with filtered water from refill stations would not only eliminate waste at its source,  
361 it would also ripple through the supply chain, reducing environmental pressures related to  
362 transportation, storage and end of life treatment.

363         Ultimately, from a policy perspective it would seem that even at a low consumption level  
364 of and low substitution rates encouraging the use of water stations represents an opportunity to  
365 reduce overall environmental impacts at the municipal level. However, another possibility is that  
366 water from a Woosh station will not replace bottled water but will be consumed in addition,  
367 reflecting an overall increase in the absolute amount of water consumed in the public sphere.  
368 Although such a trend would also increase the total environmental impact associated with  
369 consumption of water on-the-go (especially if the water is served chilled and consumption rises in  
370 locations with a carbon intense grid such as Shanghai), it would most likely hold public health  
371 benefits resulting from higher water intake (Jéquier and Constant, 2010, Mann, 2013), at a  
372 relatively low environmental cost.

373         The public health and well-being benefits of such water delivery systems are also relevant  
374 in many developing countries that lack centralized water systems (Sima and Elimelech, 2013), or  
375 in places where such infrastructure is compromised due to disasters or contamination issues (e.g.  
376 following the recent events in Flint Michigan, USA). Decentralized water treatment and refill  
377 stations such as the one analyzed here, could potentially fill the need for safe drinking water while  
378 reducing reliance on packaged water. Future work is needed to assess the potential benefits filtered

379 water delivery stations may have in locations that require additional supporting infrastructure (e.g.  
380 decentralized energy provision).

## 381 **6 CONCLUSIONS AND LIMITATIONS**

382 Water refill stations that provide consumers access to filtered water even when they are on-  
383 the-go. In this study we find that the climate change impacts associated with water delivered from  
384 a water station are less than those of an average bottled water system under a wide range of  
385 consumption and electricity generation scenarios. Clearly, the greatest potential for environmental  
386 benefits occurs in regions that have less carbon-intensive electricity grids. Environmental gains  
387 could potentially be further realized when coupling water stations with renewable decentralized  
388 electricity systems (e.g., solar or wind).

389 Consumption rate (e.g. how many liters does that station provide daily) is also a major  
390 factor dictating the environmental impacts per liter of water delivered, with lower relative impacts  
391 observed in high-demand scenarios. Thus, optimal siting of water stations will be in areas with  
392 high amounts of pedestrian traffic. Ultimately, overall environmental benefits will be realized  
393 only with behavior change whereby bottled water consumption is reduced and drinking water  
394 station consumption increases.

395 The results presented here have some important limitations. First, because LCA inventory  
396 data for China and Israel are scarce, we used average European values for most product-based  
397 LCA materials, and, 2002 US\$ values for the EIO-LCA components. A more region-specific  
398 production processes and a regional EIO table could have improved accuracy. Second, estimates

399 for use-phase electricity demand for the Woosh station were based on controlled laboratory  
400 experiments, thus actual electricity use during full-scale use may differ. Finally, long-term  
401 performance data of the stations are not available, which represents a source of potential  
402 uncertainty. The variability in consumption and use scenarios, though, should dampen the overall  
403 influence of these limitations on the results.

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409 Government.



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497 **SUPPLEMENTARY INFORMATION**

498 **Table SI-1. ReCiPe Midpoint (H) V1.06 / Europe results for a Woosh water station located in**  
 499 **Tel-Aviv Israel under highest impact scenario (150 L/day, cooling, IL electricity grid)**

Impact category	Unit	Total	Production	Part Replacement	Routine Maintenance	Water (use phase)	Electricity (use phase)	EOL
<b>Climate change</b>	kg CO2 eq	1.95E+04	9.32E+02	9.09E+02	7.03E+02	1.09E+03	1.58E+04	4.59E+01
			5%	5%	4%	6%	81%	0%
<b>Ozone depletion</b>	kg CFC-11 eq	6.63E-03	2.04E-03	3.60E-03	9.20E-05	5.66E-05	8.27E-04	1.08E-05
			31%	54%	1%	1%	12%	0%
<b>Human toxicity</b>	kg 1,4-DB eq	3.78E+03	1.17E+02	4.44E+01	6.96E+01	2.63E+02	3.28E+03	3.79E+00
			3%	1%	2%	7%	87%	0%
<b>Photochemical oxidant formation</b>	kg NMVOC	4.49E+01	1.91E+00	1.13E+00	2.12E+01	1.56E+00	1.91E+01	1.04E-02
			4%	3%	47%	3%	42%	0%
<b>Particulate matter formation</b>	kg PM10 eq	1.43E+01	2.21E+00	3.04E+00	8.71E-01	6.79E-01	7.42E+00	3.05E-02
			15%	21%	6%	5%	52%	0%
<b>Ionising radiation</b>	kg U235 eq	3.92E+02	4.52E+01	5.50E+00	2.85E+01	1.25E+02	1.88E+02	x
			12%	1%	7%	32%	48%	
<b>Terrestrial acidification</b>	kg SO2 eq	3.08E+01	1.79E+00	1.86E+00	2.09E+00	1.98E+00	2.31E+01	7.47E-03
			6%	6%	7%	6%	75%	0%
<b>Freshwater eutrophication</b>	kg P eq	4.00E+00	7.72E-02	9.25E-03	4.83E-02	3.21E-01	3.55E+00	5.65E-05
			2%	0%	1%	8%	89%	0%
<b>Marine eutrophication</b>	kg N eq	1.80E+00	1.09E-01	6.57E-02	8.91E-02	1.24E-01	1.41E+00	4.62E-04
			6%	4%	5%	7%	78%	0%
<b>Terrestrial ecotoxicity</b>	kg 1,4-DB eq	9.71E-01	1.03E-01	1.12E-01	1.14E-01	5.26E-02	5.41E-01	5.02E-02
			11%	11%	12%	5%	56%	5%
<b>Freshwater ecotoxicity</b>	kg 1,4-DB eq	7.31E+01	6.21E+00	4.34E-01	1.54E+00	6.40E+00	5.85E+01	1.74E-02
			8%	1%	2%	9%	80%	0%
<b>Marine ecotoxicity</b>	kg 1,4-DB eq	7.54E+01	6.37E+00	4.04E-01	2.04E+00	5.50E+00	6.10E+01	1.21E-02
			8%	1%	3%	7%	81%	0%
<b>Agricultural land occupation</b>	m2a	3.31E+02	3.77E+00	1.83E-01	2.35E+00	2.89E+01	2.96E+02	5.24E-08
			1%	0%	1%	9%	89%	0%
<b>Urban land occupation</b>	m2a	8.56E+01	2.49E+00	3.10E-01	1.58E+00	1.25E+01	6.87E+01	x
			3%	0%	2%	15%	80%	
<b>Natural land transformation</b>	m2	2.27E+00	3.16E-02	2.70E-03	2.46E-01	1.65E-01	1.82E+00	x
			1%	0%	11%	7%	80%	
<b>Water depletion</b>	m3	7.11E+02	2.88E+00	9.29E-02	1.25E+00	6.63E+02	4.37E+01	x
			0%	0%	0%	93%	6%	
<b>Metal depletion</b>	kg Fe eq	7.49E+02	2.69E+02	3.62E+01	2.20E+01	1.63E+01	4.05E+02	1.01E-01
			36%	5%	3%	2%	54%	0%
<b>Fossil depletion</b>	kg oil eq	6.21E+03	2.63E+02	3.43E+02	2.35E+02	3.36E+02	5.03E+03	2.39E+00
			4%	6%	4%	5%	81%	0%

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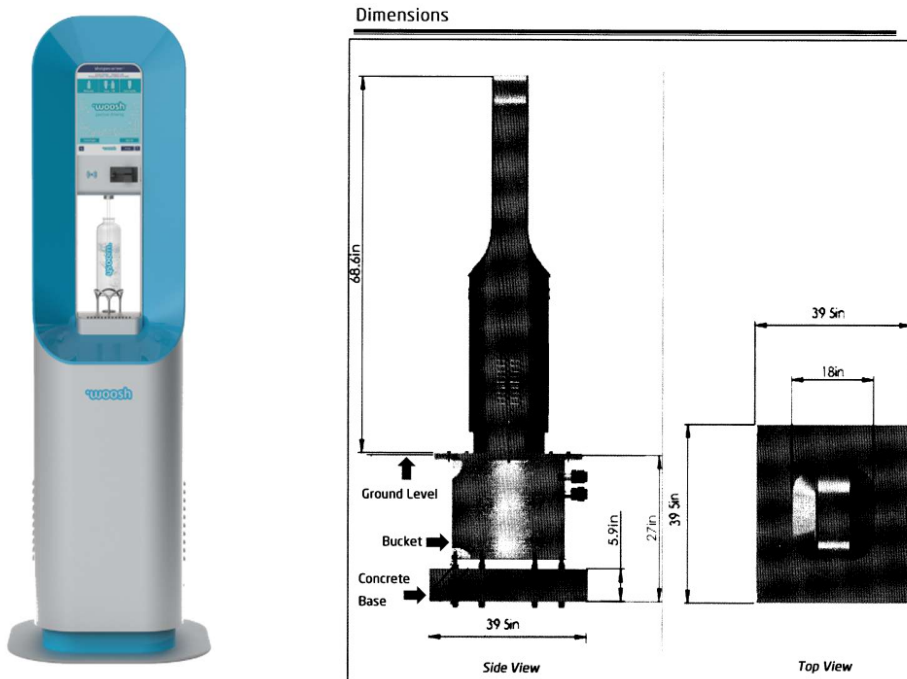
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507 **Table SI-2.** Electricity production grid mix by percent for Tel-Aviv, Israel (2013); Miami Beach,  
 508 Florida (2014); London, UK (2015); and Shanghai, China (2011)

Generation Source	Tel-Aviv	Miami Beach	London	Shanghai
Coal	53.5	22.6	22.6	75.5
Hydroelectric	-	0.1	1.9	16.9
Natural Gas	41.9	60.9	29.6	1.7
Nuclear	-	12.1	20.8	2.1
Other Biomass	-	1.0	-	0.2
Other Gas	-	-	-	-
Petroleum	3.6	0.8	-	0.1
Solar	0.8	0.1	2.3	0.3
Wood	-	1.1	-	-
Other	0.2	1.3	20.6	

509 Notes: 1. Totals may not sum to 100 due to rounding. 2. A “-“ indicates contribution <0.1%.

510 **Figure SI-1** – the Woosh station



511 Source: <https://www.wooshwater.com/about.aspx>